

START-UP

1. Push switch to "ON." The electric oven should come on immediately.
2. Turn oven dial to desired temperature.
3. Preheat oven for 30 minutes.
4. To set belt speed, adjust oven time dial to reach desired time.

SHUTDOWN

1. Push switch to "OFF."

NOTE: Ovens prior to serial number 3018980, fan continues to operate for approximately 20 minutes. Turning on and off fan switch will reset the timer for an additional 20 minutes.

CLEANING INSTRUCTIONS / OPERATOR MAINTENANCE



WARNING: Disconnect power supply before servicing or cleaning this oven. Safeguard power so it cannot be accidentally restored. Failure to do so could result in dismemberment, electrocution, or fatal injury.



CAUTION: Oven must be cool. Do not use power-cleaning equipment, steel wool, or wire brushes on stainless steel surfaces.

DAILY CLEANING

1. Clean exterior surfaces of the oven by wiping it down with a mild detergent and clean water, or a commercial stainless steel cleaner.
2. Clean the interior by sweeping up all loose particles then wash with a mild detergent solution and rinse with clean water.
3. Clean the conveyor belt by wiping with a cleaning cloth or brushing with a soft wire brush. Lincoln catalog #369217.

NOTE: Do not use a caustic or alkaline base cleaner on oven as this will ruin the aluminized finish of the oven. On exterior of oven, removal of deposits of baked-on splatter, oil, grease, or light discolorations may be removed with any of several commercial cleaners. Consult with your local supplier.

WEEKLY CLEANING

1. Remove fingers, disassemble and clean. See "Finger Removal" section for more information.
2. Remove conveyor, disassemble and clean. See "Conveyor Removal" section for more information.

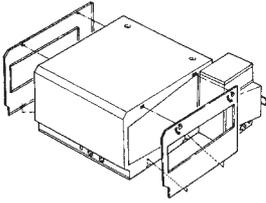


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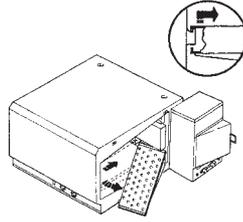
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FINGERS - REMOVAL & DISASSEMBLY FOR CLEANING

DISASSEMBLY



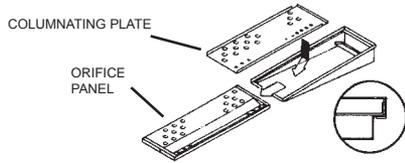
1. Release 1/4-turn fasteners (2 per panel) then pull back the panel. Lift panel off lower retaining tabs.



2. Lift finger assembly to clear hanger on front wall of oven. Then slide to the rear and swing out. Remove finger assembly from oven.

DISASSEMBLE FINGERS FOR CLEANING

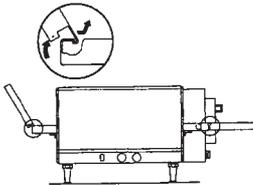
3. Slide finger cover from housing. Lift out inner columnating plate.



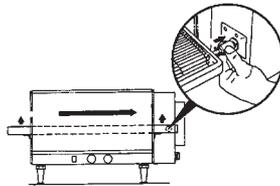
REASSEMBLY

4. Reassemble in reverse order. NOTE: Check to insure that the holes in the columnating plate are lined up with the holes in the orifice panel.
5. Reinstall fingers in the oven. Be sure that they are fully seated over the plenum flanges and the holes are pointing toward the conveyor.
6. Reinstall cover panels (see #1).

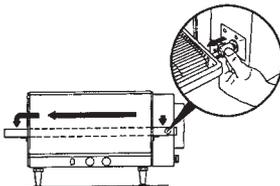
CONVEYOR REMOVAL & REINSTALLATION



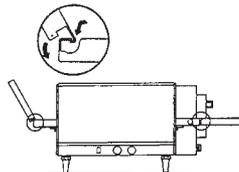
1. Remove extension shelves (if applicable).



2. Push coupling away from drive lugs.
3. Remove conveyor from oven cavity.



4. Reassemble in reverse order.



5. Install extension shelves (if applicable).



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